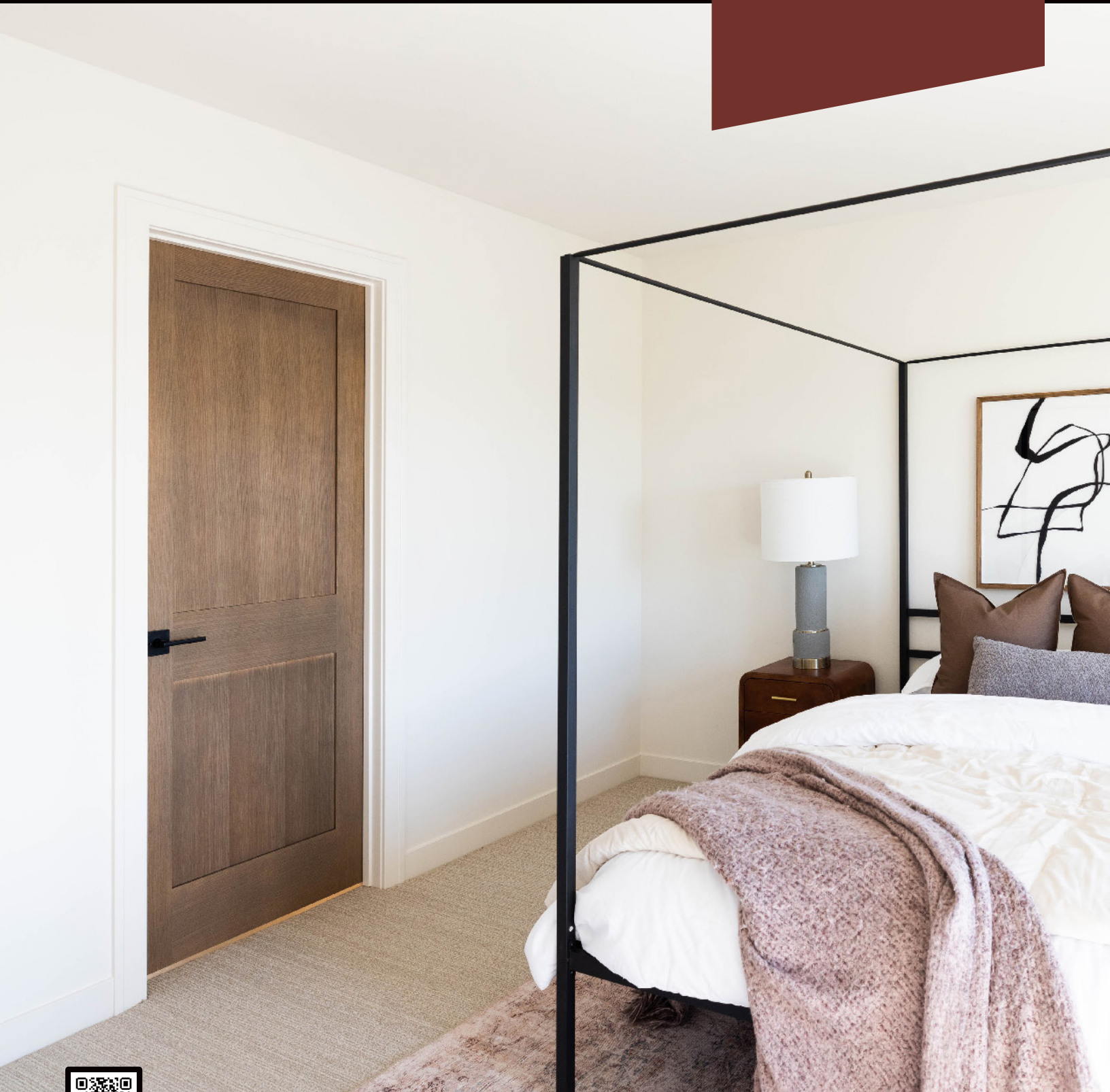




# INTERIOR DOORS

IN-STOCK



[BAYERBUILT.COM](https://www.bayerbuilt.com)



## Our Story...

Bayer Built Woodworks, Inc. was founded in 1983 by the Bayer family. By listening and reacting to the needs of our customers, Bayer Built Woodworks has successfully grown into one of the premier 2-step distributors in the markets that we serve.

Our initial offering of interior pre-hung doors and mouldings, delivered next day, has expanded over the years to include stair parts, exterior doors, columns and pre-finishing service. Our pre-finish and specialty capabilities have proven to be value-added services that our customers have eagerly adopted into their product offerings.

Today our dedicated team of 450+ supports more than 1,000 dealers in 8 states in the upper Mid-West. We are proud to provide quality millwork with unbelievable service!

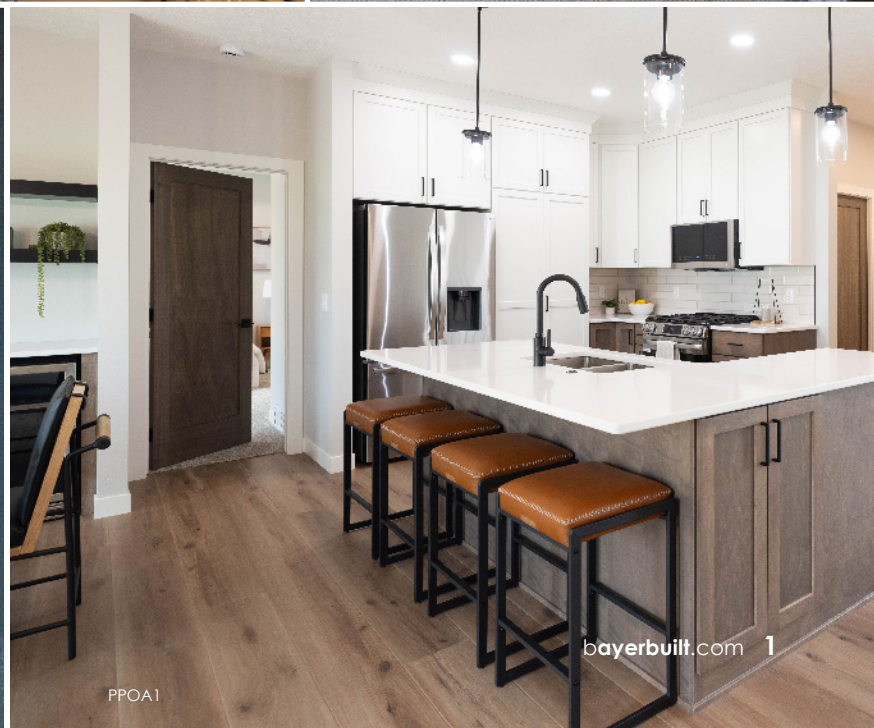
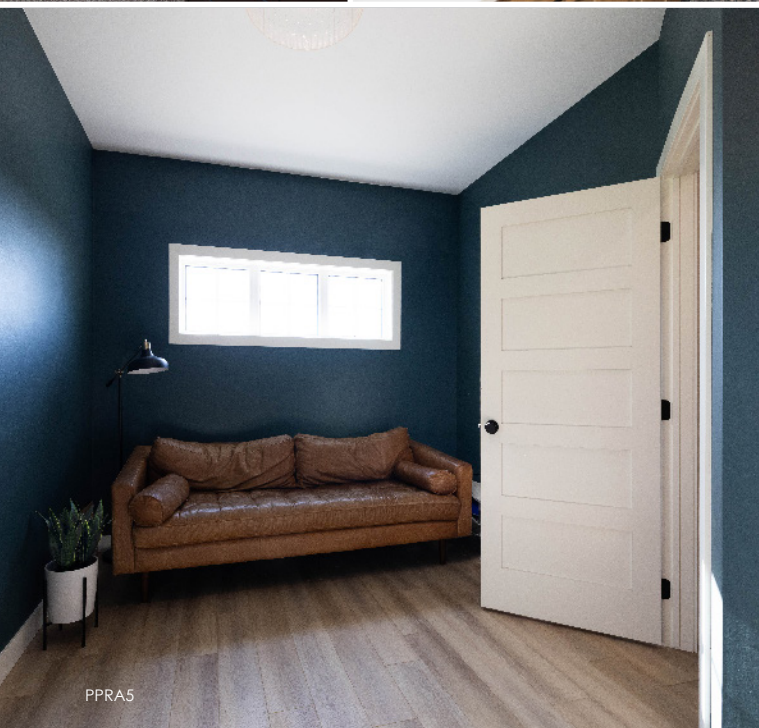
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Inside you will find an extensive selection of interior doors in both timeless and trending panel designs! By offering these great styles in a wide selection of species, it gives you the ability to personalize the passageways throughout your home...





HMSA3



PPOA3



PPRA2



PPOA2



PPOB2



PWKA2



FPR01, SMSA1



*Stained or Painted Doors?  
We can accommodate both! Ask your dealer for our pre-finish color tools so you can select the paint or stain color for your interior millwork package!*



S.O. 180PLK



SMSA6



PAKA2

# Birch



Birch is one of the most abundantly available wood species in North America. Used extensively in cabinet construction and plywood, Birch offers a fine, uniform grain; pale tan to whitish in color with a look similar to Maple. It offers good strength and takes stain well with proper preparation. For best results get it finished with Bayer Built Woodworks Pre-Finish.



Unfinished



Finished



Uniform Lite Birch

**FRA = Fire Rated Available**

=Bifolds Available

**FRA**



**Door: Rotary White**  
• Solid Core



**Door: Natural**  
• Hollow Core



**Door: Uniform Lite**  
• Hollow Core  
• Solid Core

**FRA**



**Door: Plain Slice White**  
• Solid Core

**FRA**

Grown in the Pacific Northwest, Vertical Grain (VG) Fir is a strong course-textured wood. Heartwood colors range from pinkish-yellow to warm reddish-brown, while sapwood will be lighter. Without proper preparation Fir can be difficult to achieve a uniform finish. For best results, we recommend Bayer Built Woodworks Premium Stain Process or Clear Coat.



# Fir



Unfinished



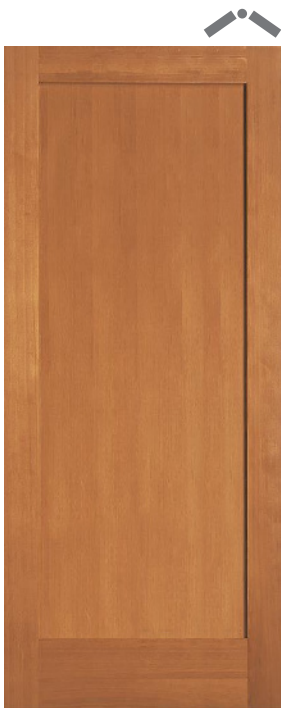
Finished



PFA3



=Bifolds Available



Door: **PFA1**  
Panel: Flat  
Sticking: Square



Door: **PFA2**  
Panel: Flat  
Sticking: Square



Door: **PFA3**  
Panel: Flat  
Sticking: Square

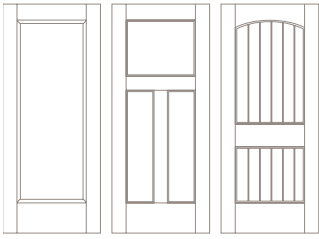


Door: **PFA5**  
Panel: Flat  
Sticking: Square



Door: **PFE3**  
Panel: Flat  
Sticking: Square

\* For more details on sticking profiles, see page 30.



Grown in the Pacific Northwest, Knotty Alder provides a unique, rustic character with natural beauty. Knotty Alder is usually light brown with hues of red and peach. It features a relatively straight grain with deep, dark knots and a fine texture that finishes well. Glaze finishes are particularly well suited to Alder enhancing the grain and bringing out the rustic characteristics of the knots.



Unfinished



Finished



PAKH2



Square



Tapered



Door: **PAKB2**  
 Panel: Double Hip Raised  
 Sticking: Tapered



Door: **PAKC2**  
 Panel: 3/4" Plank V-Groove  
 Sticking: Tapered



Door: **PAKF2**  
 Panel: 3/4" Plank V-Groove  
 Arch Top  
 Sticking: Tapered



Door: **PAKH2**  
 Panel: Double Hip Raised  
 Sticking: Tapered



Door: **PAKA3**  
 Panel: Flat  
 Sticking: Square

# Knotty Alder



PAKA3



PAKC2



PAKH2

 =Bifolds Available

## +PRO TIP

Do you love the look of Alder, but aren't crazy about the knots? No problem, Clear Alder is also available special order.



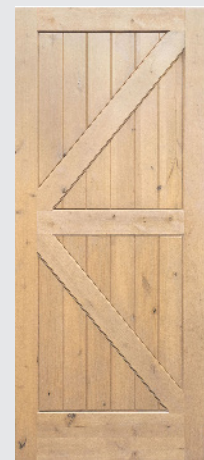
Door: **PAKE3**  
Panel: Flat  
Sticking: Square



Door: **PAKA2**  
Panel: Flat  
Sticking: Square



Door: **PAKA5**  
Panel: Flat  
Sticking: Square



S.O. 181PLK



S.O. 180PLK

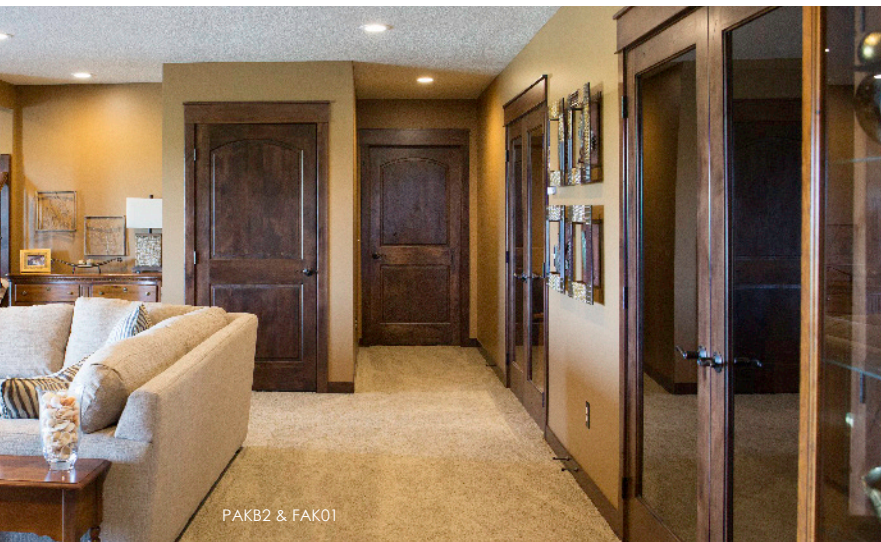
### Looking for additional plank barn door options?

These Knotty Alder doors are available special order in both "K" & "Z" layout designs...



\* For more details on sticking profiles, see page 30.

# Knotty Alder



Door: **FAK01**  
Glass: Clear  
Sticking: Square



Door: **FAK01RA**  
Glass: Rain  
Sticking: Square



Door: **FAK15**  
Glass: Clear  
Sticking: Tapered



Door: **FAK10**  
Glass: Clear  
Sticking: Tapered

2'-0" - only

Grown in the Eastern United States, Maple features a very fine grain in whitish hues with tinges of reddish-brown. Maple is dense, tough, and very durable.

# Maple



Unfinished



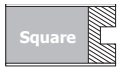
Finished



FM10



Ovolo (a)



Square



=Bifolds Available

Maple's light color and density make it a difficult specie to stain. We recommend having it pre-finished, utilizing our Premium Stain Process or Clear Coat.



Door: **PMA2**  
Panel: Flat  
Sticking: Square



Door: **PMA3**  
Panel: Flat  
Sticking: Square



Door: **FM01**  
Glass: Clear  
Sticking: Ovolo (a)

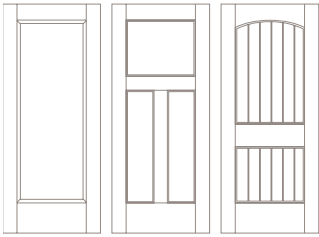


Door: **FM15**  
Glass: Clear  
Sticking: Ovolo (a)



Door: **FM10**  
Glass: Clear  
Sticking: Ovolo (a)

2'-0" - only



Harvested in the North Central United States, Oak is one of the most popular wood species used in homes. A big, slow growing tree, Oak has a prominent, straight grain and coarse texture. Oak is a heavy, dense wood that is quite hard and very durable. Its relatively straight grain pattern is great for staining. Our Standard Stain Process is perfect for Oak and features water-based stain and UV top coats, for an exceptionally durable finish.



Unfinished



Finished



PKA2



 =Bifolds Available



**Door: PKA6**  
Panel: Raised  
Sticking: Ovolo (b)



**Door: PKA4**  
Panel: Raised  
Sticking: Ovolo (b)



**Door: PKB2**  
Panel: Raised  
Sticking: Ovolo (b)



**Door: PKA2**  
Panel: Flat  
Sticking: Square



**Door: PKA3**  
Panel: Flat  
Sticking: Square

# Oak



PKA3



FK01RA



PKA6

 **FRA = Fire Rated Available**

2-0' - only

French Doors



Door: **FK01**  
Glass: Clear  
Sticking: Ovolo (a)



Door: **FK15**  
Glass: Clear  
Sticking: Ovolo (a)



Door: **FK10**  
Glass: Clear  
Sticking: Ovolo (a)



Door: **FK01RA**  
Glass: Rain  
Sticking: Square



Door: **SPP** Solid Core  
Door: **HPP** Hollow Core  
Panel: Flush

\* For more details on sticking profiles, see page 30.



Another North American classic and has current market popularity as a luxury millwork design choice! Lighter and greyer tones than Red Oak, White Oak has distinct color variation and can range from light colored through light to dark brown. Coarser texture and longer rays lead to a stunning classic look .



Door: **PWKA1**  
 Panel: Flat  
 Sticking: Square



Door: **PWKA2**  
 Panel: Flat  
 Sticking: Square



Door: **PWKE3**  
 Panel: Flat  
 Sticking: Square



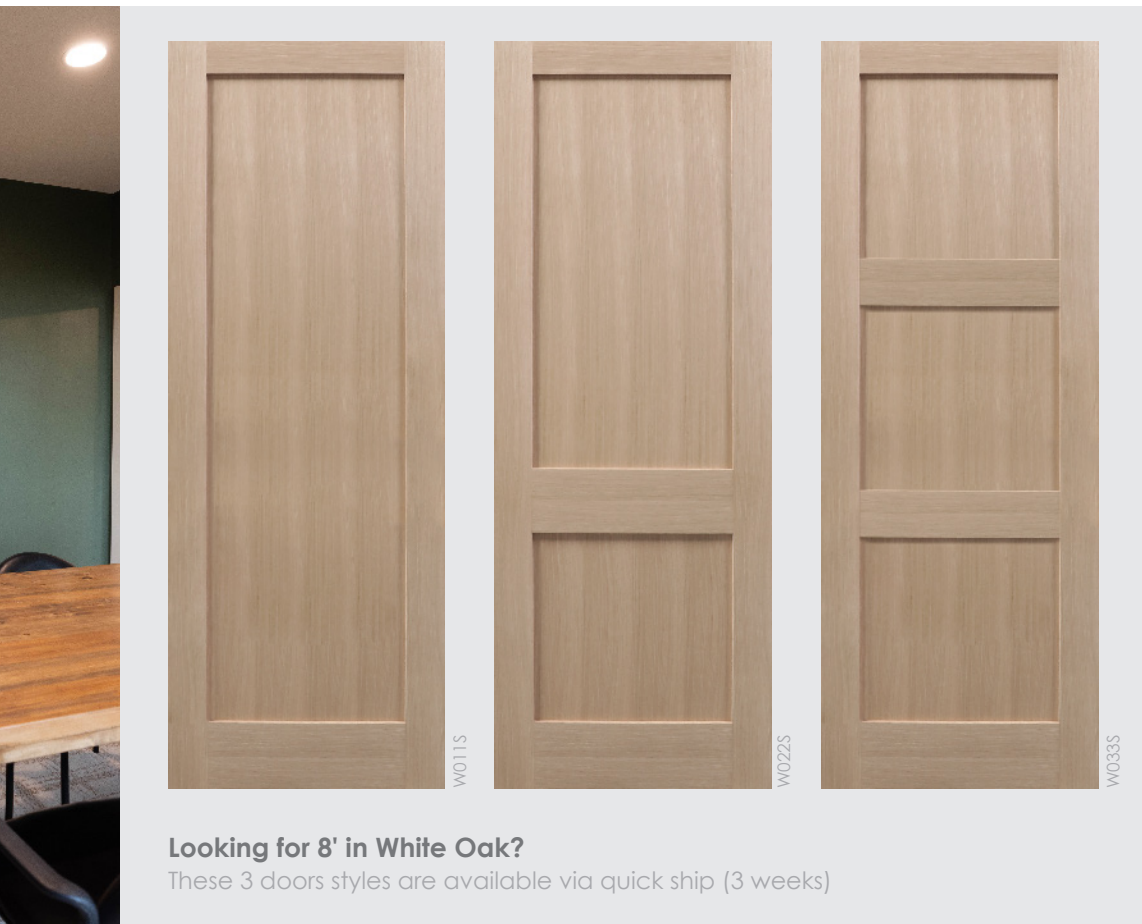
# White Oak



PWKA1



PWKA2

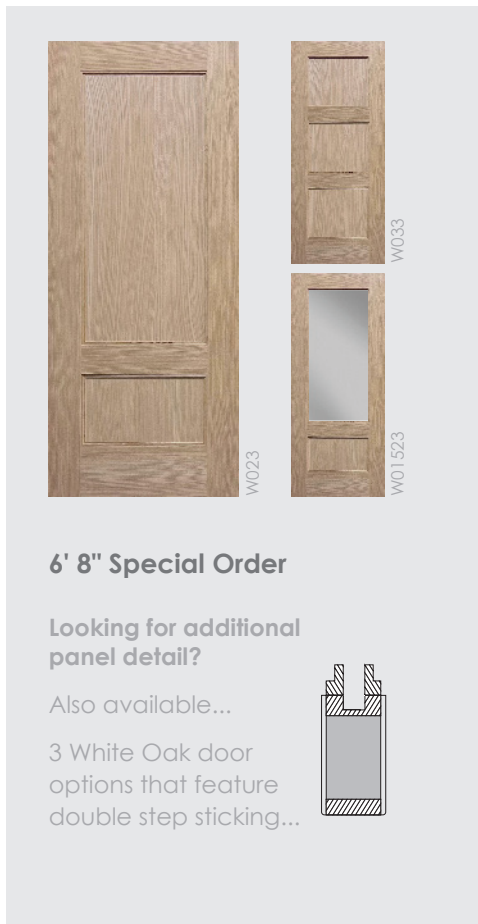


W011S

W022S

W033S

**Looking for 8' in White Oak?**  
 These 3 door styles are available via quick ship (3 weeks)



W023

W033

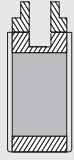
W01523

**6' 8" Special Order**

Looking for additional panel detail?

Also available...

3 White Oak door options that feature double step sticking...





Pine has a distinctive straight uniform grain in heartwood and wide growth bands in sapwood. Pine hues vary from honey and straw-toned sapwood to reddish-brown heartwood. Knotty Pine provides character and natural beauty with reddish-brown knots. Due to the varying density of grain it can be difficult to finish evenly without proper preparation. For best results get it finished with Bayer Built Woodworks Pre-Finish.



Unfinished



Finished



PPKC2



Knotty Pine

**Door: PPKF2**  
**Panel:** 11/16" Plank V-Groove Arch Top  
**Sticking:** Tapered



Knotty Pine

**Door: PPKC2**  
**Panel:** 11/16" Plank V-Groove  
**Sticking:** Tapered



Knotty Pine

**Door: PPKA6**  
**Panel:** Double Hip Raised  
**Sticking:** Ovolo (b)



Knotty Pine

**Door: PPKA3**  
**Panel:** Flat  
**Sticking:** Square

# Pine



PPKA6



FP15



PPKC2



Clear Pine



Door: **PPA6**  
Panel: Raised  
Sticking: Ovolo (b)

Clear Pine



Door: **FP01**  
Glass: Clear  
Sticking: Square

Clear Pine



Door: **FP15**  
Glass: Clear  
Sticking: Ovolo (b)

Clear Pine - 2-0' only



Door: **FP10**  
Glass: Clear  
Sticking: Ovolo (b)

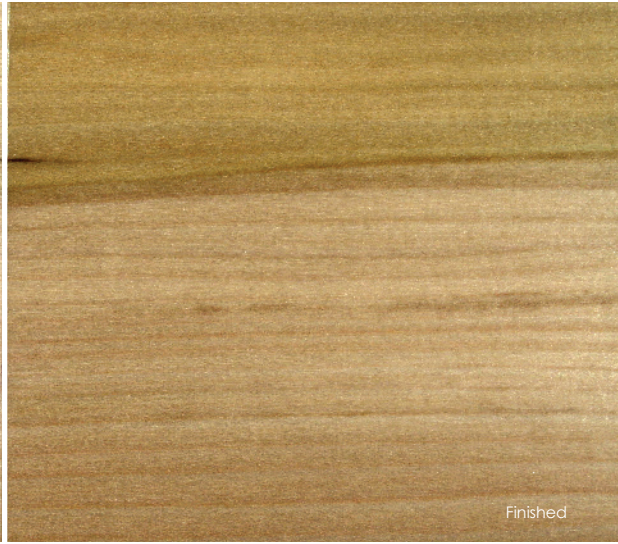
\* For more details on sticking profiles, see page 30.



Grown in the Eastern United States, Poplar provides rich color and graining. Poplar can range from dark brown to pale yellow or olive green; color generally darkens over time and with exposure to light. Poplar has a fine, even texture with straight graining and is versatile to pre-finish. To preserve your Poplar, we recommend our Ultra or Premium Pre-Finish Stain Process.



Unfinished



Finished



PPOH2



**+PRO TIP**

**Are you thinking of Painting Poplar?**

Consider looking to our Primed Stile & Rail door offering. Solid MDF provides a smooth stable substrate that is superior when it comes to painting stile & rail doors. (see pg. 22)



Door: **PPOA6**  
Panel: Raised  
Sticking: Ovolo (b)



Door: **PPOA4**  
Panel: Raised  
Sticking: Ovolo (b)



Door: **PPOB2**  
Panel: Raised  
Sticking: Ovolo (b)



Door: **PPOH2**  
Panel: Raised  
Sticking: Ovolo (b)



Door: **PPOA1**  
Panel: Flat  
Sticking: Square

\*We take great care to ensure color standards, however, variations in graining, wood hues, and light sources will affect finishing. Printed representations are not meant for color matching purposes.

# Poplar



PPOA3



PPOA5



PPOA2



 =Bifolds Available



Door: **PPOA2**  
Panel: Flat  
Sticking: Square



Door: **PPOA3**  
Panel: Flat  
Sticking: Square



Door: **PPOE3**  
Panel: Flat  
Sticking: Square



Door: **PPOA5**  
Panel: Flat  
Sticking: Square

\* For more details on sticking profiles, see page 30.



Grown in the Eastern United States, Poplar provides rich color and graining. Poplar can range from dark brown to pale yellow or olive green; color generally darkens over time and with exposure to light. Poplar has a fine, even texture with straight graining and is versatile to pre-finish. To preserve your Poplar, we recommend our Ultra or Premium Stain Process.



FPO01WL



PPOE3



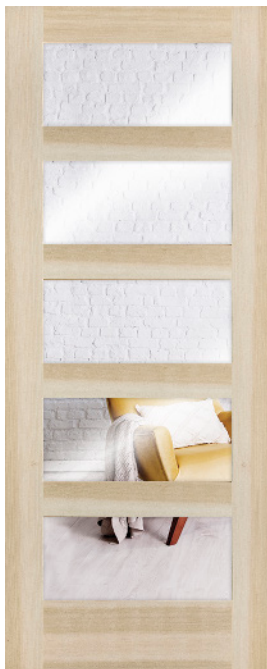
FPO01RA



French Doors



Door: **FPO03**  
Glass: Clear  
Sticking: Square



Door: **FPO05**  
Glass: Clear  
Sticking: Square



Door: **FPO03WL**  
Glass: White Laminate  
Sticking: Square



Door: **FPO05WL**  
Glass: White Laminate  
Sticking: Square



Door: **FPO15** △  
Door: **FPO10** ▷  
2'-0" - only  
Glass: Clear  
Sticking: Ovolo (b)



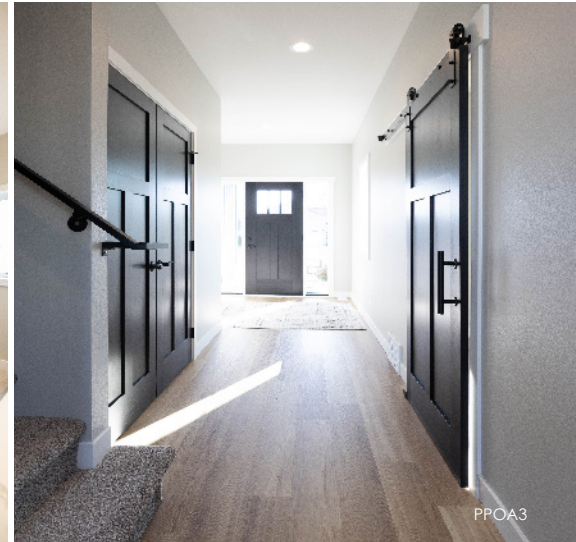
# Poplar



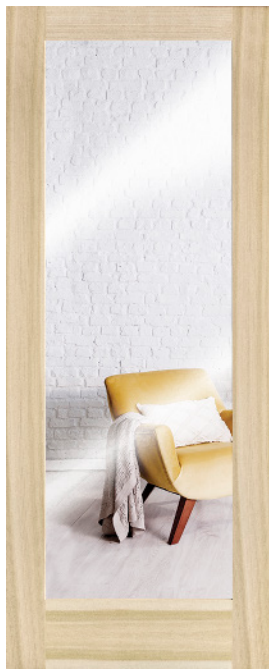
PPOA1 & FPO01



PPOA3



PPOA3



Door: **FPO01**  
Glass: Clear  
Sticking: Square



Door: **FPO01WL**  
Glass: White Laminate  
Sticking: Square



Door: **FPO01RA**  
Glass: Rain  
Sticking: Square

**INTERIOR DOORS**

Looking for 7' or 8' interior doors options?

Check out these Quick Ship doors with 1-3 week lead times.

**BAYERBUILT**

\*We take great care to ensure color standards, however, variations in graining, wood hues, and light sources will affect finishing. Printed representations are not meant for color matching purposes.

# Painting Interior Doors

When it comes to selecting a door best suitable for paint, we recommend choosing from one of the following three options: Primed Stile & Rail, Primed Molded Solid Core & Primed Molded Hollow Core. The construction varies between each type to cater to different needs amongst builders, remodelers and homeowners. See below for key characteristics between each...



## Primed Stile & Rail

- True Stile & Rail Door Construction
- Architecturally correct Sticking Profiles
- MDF is a more stable substrate than solid wood mitigating expansion and contraction
- Solid MDF Construction weighs like wood
- MDF is sustainable utilizing 95%+ recycled material
- Custom Designs, Sizes & Heights available via Special Order
- Ideal Surface for Paint

## Primed Molded Solid Core (SMS)

- One Piece Molded Skin eliminates potential stile & rail separation
- 70% more sound dampening than Primed Molded Hollow Core
- Aesthetically pleasing & sound construction with cost in mind
- Ideal Surface for Paint

## Primed Molded Hollow Core (HMS)

- One Piece Molded Skin eliminates potential stile & rail separation
- Cost Effective Solution
- Ideal Surface for Paint

Any Door. Any Color.



For more information on our pre-finish paint capabilities, simply scan the QR code. Or visit us online: [bayerbuilt.com/pre-finish/paint-capabilities](http://bayerbuilt.com/pre-finish/paint-capabilities)



## Magnetic Catch Hardware

The new and improved way to close your doors! This product is ideal for applications where a typical ball catch would have been specified, such as double doors on a closet or the entrance to an office. Eliminates the need for adjustments, the magnets will never wear out and latch noise is a thing of the past!



SEE IT IN ACTION

# 8' Primed Stile & Rail



Door: **PPRA1**  
Panel: Flat  
Sticking: Tapered Square



Door: **PPRA2**  
Panel: Flat  
Sticking: Tapered Square



Door: **PPRE3**  
Panel: Flat  
Sticking: Tapered Square





Flexibility in shaping and finishing provide you with endless design capabilities. Medium density fiberboard is an ideal surface for paint and is engineered from refined wood fibers utilizing 95% recycled material. This substrate has great adhesion properties and the expansion and contraction rate is low which provides an ideal combination for the best finish.



PPRA1



PPRA2



 =Bifolds Available



Door: **PPRA1**  
Panel: Flat  
Sticking: Tapered Square



Door: **PPRA2**  
Panel: Flat  
Sticking: Tapered Square



Door: **PPRA3**  
Panel: Flat  
Sticking: Tapered Square



Door: **PPRA3**  
Panel: Flat  
Sticking: Tapered Square



Door: **PPRA5**  
Panel: Flat  
Sticking: Tapered Square

# 6'8" Primed Stile & Rail



FPR05WL



PPRE3 & FPO03



PPRA2

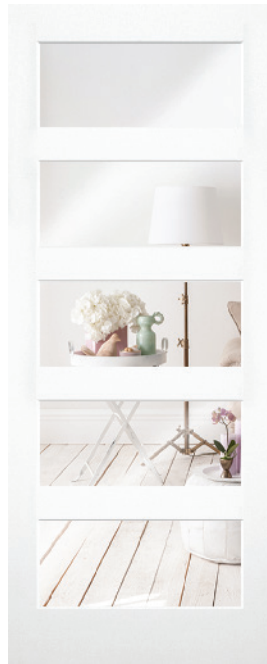


Are you thinking interior doors with **Glass**? Our capabilities go much further than our in-stock offering. Ask your sales associate about other options!

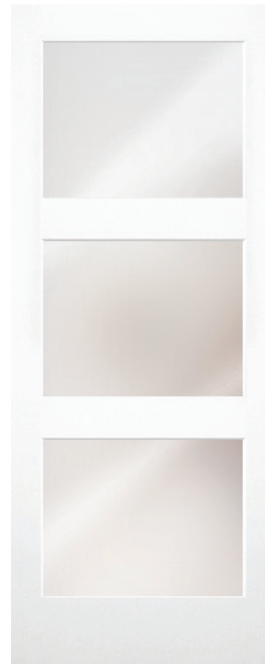
## French Doors



Door: **FPR03**  
Glass: Clear  
Sticking: Square



Door: **FPR05**  
Glass: Clear  
Sticking: Square



Door: **FPR03WL**  
Glass: White Laminate  
Sticking: Square



Door: **FPR05WL**  
Glass: White Laminate  
Sticking: Square

\* For more details on sticking profiles, see page 30.

# Primed Stile & Rail



FPR01

PPRA3

FPR01WL



Square



Ovolo (b)

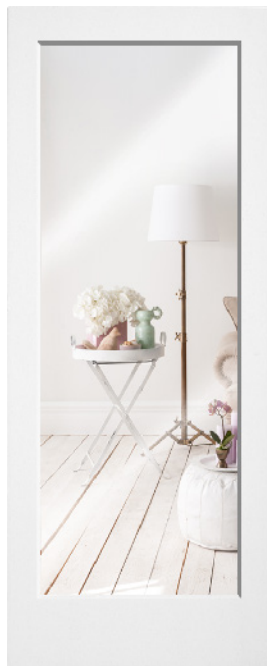
2'-0" - only



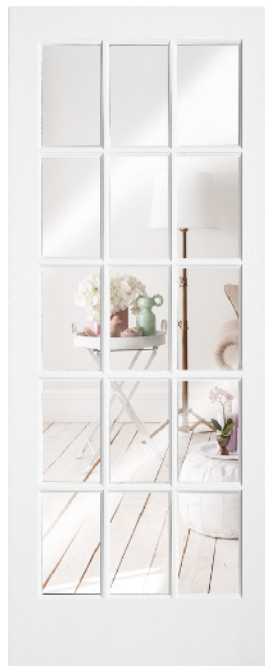
Door: **FPR01WL**  
Glass: White Lamine  
Sticking: Square



Door: **FPR01RA**  
Glass: Rain  
Sticking: Square



Door: **FPR01**  
Glass: Clear  
Sticking: Square



Door: **FPR15**  
Glass: Clear  
Sticking: Ovolo (b)



Door: **FPR10**  
Glass: Clear  
Sticking: Ovolo (b)

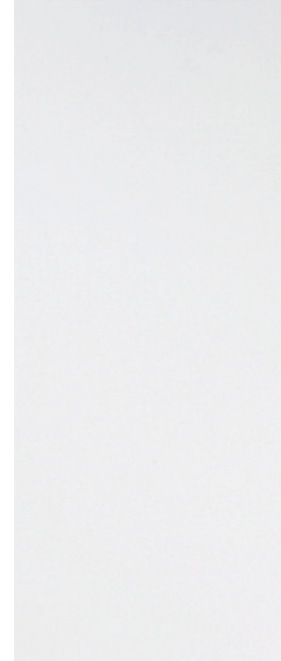
# Hardboard



Flush



Rift Cut Slate



**Door: Flush**

Smooth Primed

- Hollow Core
- Solid Core

**Door: Rift Cut Slate**

Textured

Color: Rift Cut Slate

- Hollow Core
- Solid Core

=Bifolds Available

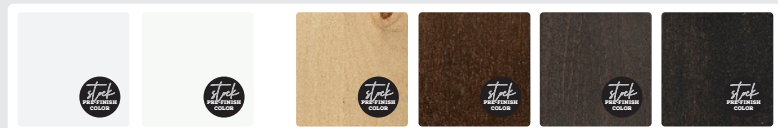
= Fire Rated Available

**+PRO TIP**

## Stock Pre-Finished Millwork

Inside you will find an exclusive selection of Pre-Finished Interior Doors, Mouldings and Stair Parts to help make your color selection process easier.

We have brought together our top selling products and paired them with our most popular Pre-Finish stain and paint colors. These products are Pre-Finished in advance to get your home project completed faster!

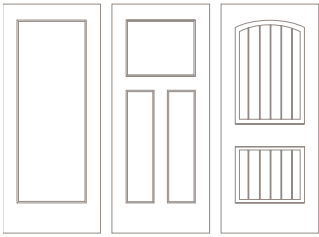


Scan to see our full offering of In-Stock Pre-Finished Millwork

Stock Pre-Finish Interior Products

STOCK PRE-FINISH COLOR

BAYERBUILT.COM



**Primed Molded** panel doors come primed and ready for painting. Offered in both raised and flat panel profiles, molded panel doors are an attractive fit for both traditional and contemporary décor with multiple configurations in hollow or solid core and rated/non-rated options.



SMSA3



SMSE3



SMSA1

For more details on sticking profiles, see page 30



Door: **SMSA6** Solid Core  
 Door: **HMSA6** Hollow Core  
 Surface: Smooth  
 Panel: Raised  
 Patented INP



Door: **SMSF2** Solid Core  
 Door: **HMSF2** Hollow Core  
 Surface: Smooth  
 Panel: Raised  
 Cheyenne



Door: **SMSB2** Solid Core  
 Door: **HMSB2** Hollow Core  
 Surface: Smooth  
 Panel: Raised  
 Patented INP



Door: **SMSH2** Solid Core  
 Door: **HMSH2** Hollow Core  
 Surface: Smooth  
 Panel: Raised  
 Patented INP



Door: **SMSA5** Solid Core  
 Door: **HMSA5** Hollow Core  
 Surface: Smooth  
 Panel: Raised  
 Riverside

# Primed Molded



SMSH2



SMSA3

 = Bifolds Available

 **FRA** = Fire Rated Available

Flat panel profile with beveled sticking. Closely resembles a Shaker or square sticking profile.



Door: **SMSA1** Solid Core  
Door: **HMSA1** Hollow Core  
Surface: Smooth  
Panel: Flat Craftsman



Door: **SMSA2** Solid Core  
Door: **HMSA2** Hollow Core  
Surface: Smooth  
Panel: Flat Craftsman



Door: **SMSA3** Solid Core  
Door: **HMSA3** Hollow Core  
Surface: Smooth  
Panel: Flat Craftsman



Door: **SMSE3** Solid Core  
Door: **HMSE3** Hollow Core  
Surface: Smooth  
Panel: Flat Craftsman



Door: **SMSE5** Solid Core  
Door: **HMSE5** Hollow Core  
Surface: Smooth  
Panel: Flat Craftsman

# Interior Door Options

The beauty of choosing Bayer Built for your interior doors are the options. You have the flexibility to choose the jambs, the stop, casing and hinge color to better suit the style of your home. We don't pre-build basic units to sit on a shelf, each order is custom-made to your specifications. Peruse these product selections that will help make your door unit(s) one of a kind...

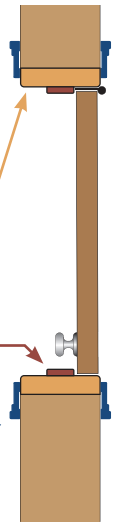
Jamb



Stop



Casing



## Jamb

A door jamb is the frame into which a door is secured. Most types of door latches and dead bolts extend into a recess in the door jamb when engaged, making the strength of the door jamb vitally important to the overall security of the door.



### Veneer

Particle board core with a veneer wrap



### Hard Edge

Particle board core with a solid hard-edge



### Lumber Core

Finger jointed core with a veneer wrap



### Solid Wood



### Trimmable

• 3" - 5 1/2" • 5 9/16" - 7 1/2"  
Particle board core with a trimmable edge



### MDF

MDF core with a veneer wrap



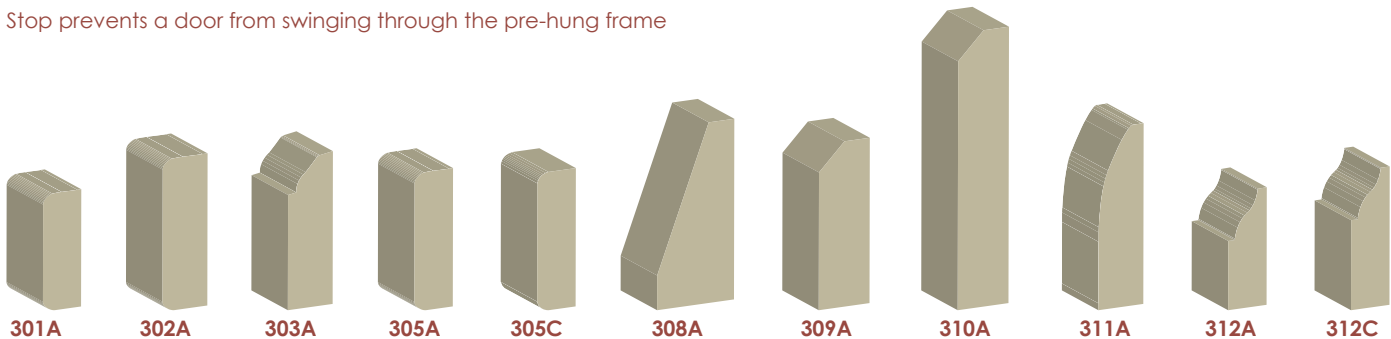
### Primed Engineered Core

Product may change due to market conditions.

	Veneer	Hard Edge	Lumber Core	Solid Wood	Trimmable	MDF	Primed Engineered Core
Oak	•	•	•	•	•		
Maple	•	•	•	•	•		
Alder	•	•	•	•	•		
Primed					•	•	•
Pine	•	•		•	•		
Poplar	•	•	•	•	•		
Hemlock			•	•			
Rift Cut Slate						•	
White Oak	•	•		•			

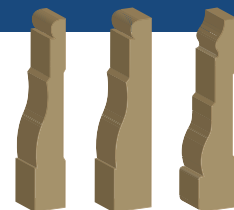
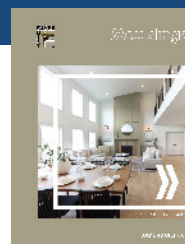
## Stop

Stop prevents a door from swinging through the pre-hung frame



## Casing

Door casing is the trim work around doors. It is used to architecturally define the interior of your home. See our current Mouldings literature for more information on casing and a complete listing of our interior millwork.



We suggest nylon or ball bearing hinges for smoother door operation.

## Hinge Colors

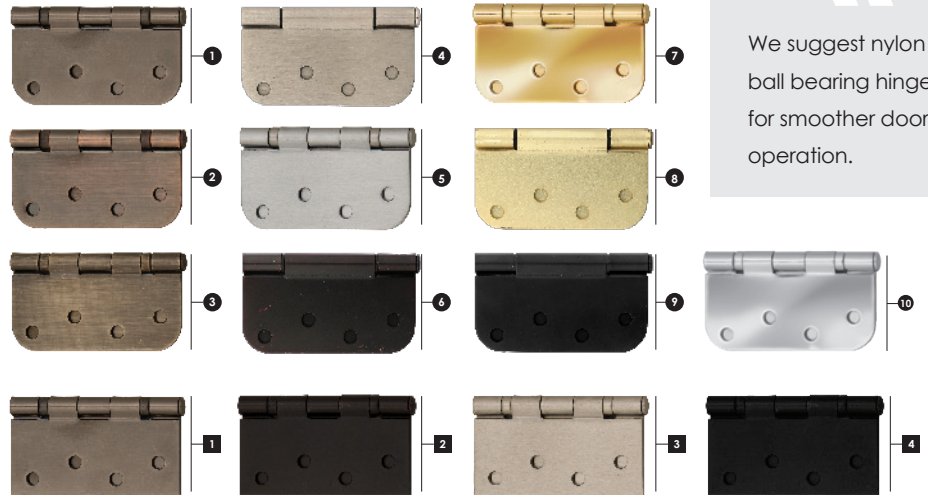
We offer 10 standard hinge colors, in 4 styles: plain, nylon bearing, ball bearing & spring.

### Round Corner

- 1 Antique Nickel
- 2 Antique Bronze
- 3 Antique Brass
- 4 Satin Nickel
- 5 Satin Chrome
- 6 Oil Rubbed Bronze
- 7 Bright Brass
- 8 Satin Brass
- 9 Black
- 10 Bright Chrome

### Square Corner

- 1 Antique Nickel
- 2 Oil Rubbed Bronze
- 3 Satin Nickel
- 4 Black



## + Door Toppers

Adding toppers to your doors and windows is an easy way to add style and character to your home. We carry a selection of toppers to fit the style of any home. Our toppers are built to your specific measurements, and are available in Oak, Maple, Poplar and Knotty Alder. White Oak available in T100 & T300 styles.



T100



T200



T300



Topper T050

**Height:** 3-7/8"  
**Protrusion:** 1-1/2"  
**Top:** SP18  
**Bottom:** N/A



Topper T100

**Height:** 6-1/2"  
**Protrusion:** 1-1/4"  
**Top:** S4S  
**Bottom:** 6107



Topper T150

**Height:** 5-15/16"  
**Protrusion:** 1-1/2"  
**Top:** 602A  
**Bottom:** 746A



Topper T200

**Height:** 7-5/16"  
**Protrusion:** 2-1/8"  
**Top:** 608A  
**Bottom:** 746A



Topper T250

**Height:** 7-13/16"  
**Protrusion:** 3-1/4"  
**Top:** 610A  
**Bottom:** 746A



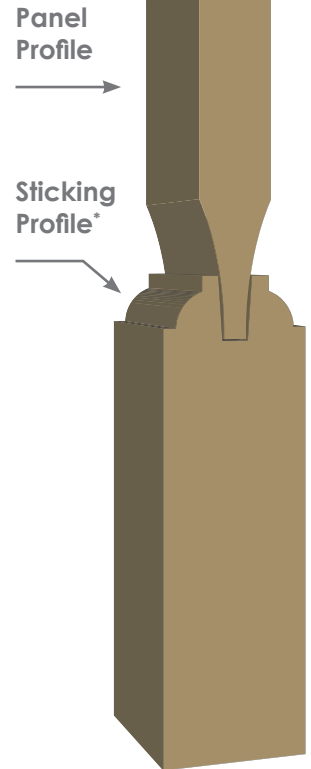
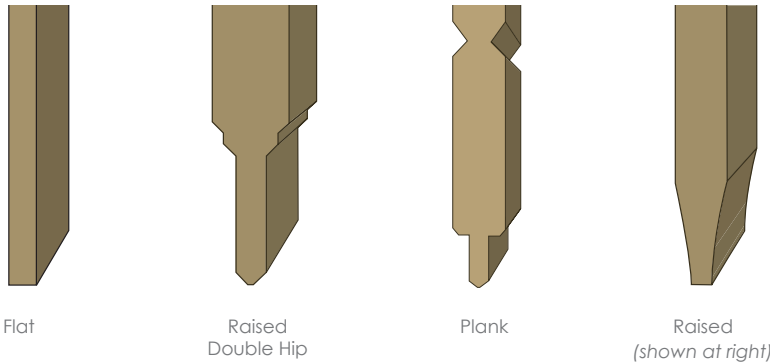
Topper T300

**Height:** 7-1/2"  
**Protrusion:** 1-1/2"  
**Top:** 1811A  
**Bottom:** 1812A

# Interior Door Panel & Sticking Guide

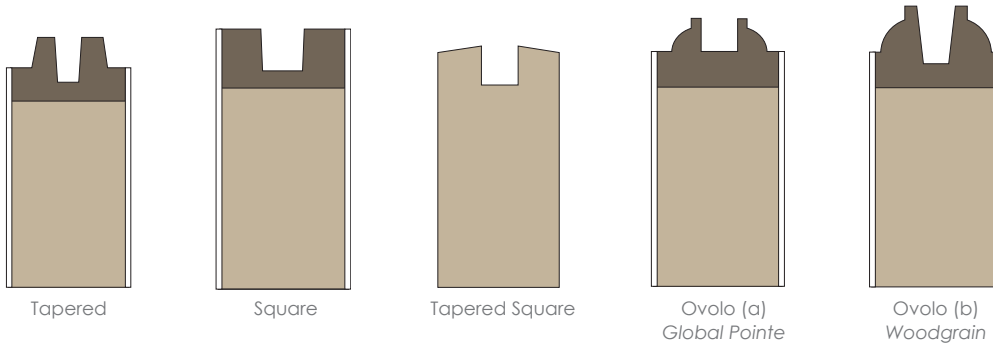
## Panel Profiles for Wood and Primed MDF

Panels are species specific, please refer to the door species for more details on panel and sticking information.



## Sticking Profiles for Wood and Primed MDF

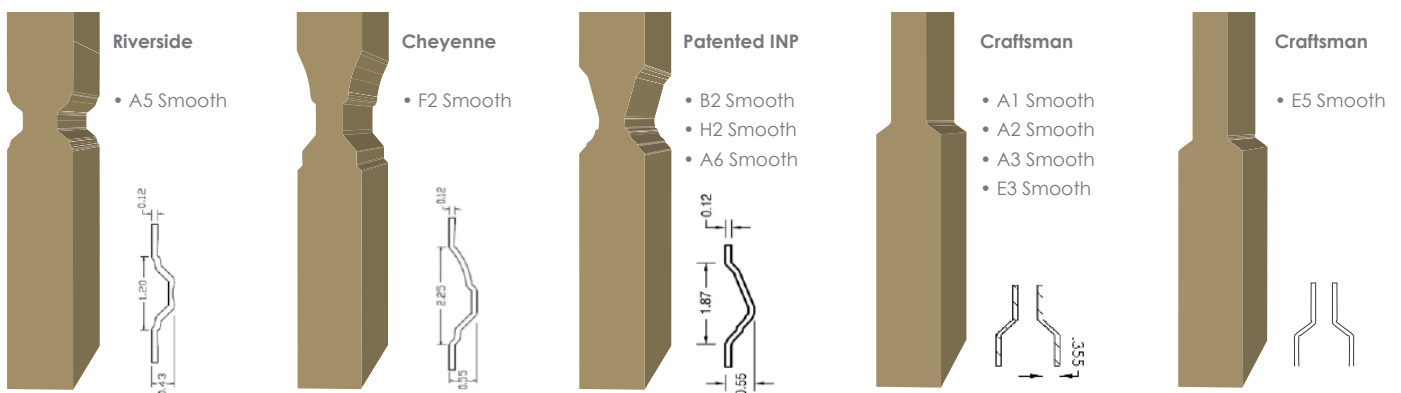
Sticking is a profile machined into the edges of stiles and rails, proving character & definition to the door.



\*Sticking images are examples of the sticking styles we use within our door offering, a slight variance is possible.

## Primed Molded

Primed Molded doors utilize a composite wood construction that results in a durable door. Molded panel doors come primed and ready for painting, in either a smooth or textured finish. (Reference for doors shown on page 26 & 27 only)



# Alternative Door Installation Applications

In addition to your common pre-hung door application, we have a variety of alternative door installation applications available. These different door configurations will aid in saving space and adding style to your home.



Pocket Doors



Bi-Folds



French Doors



French Fold



Bypass

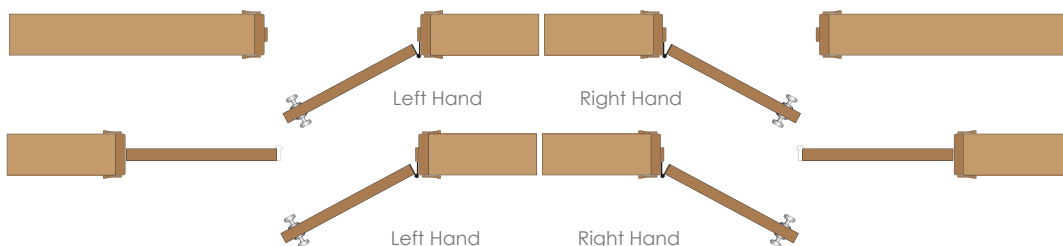
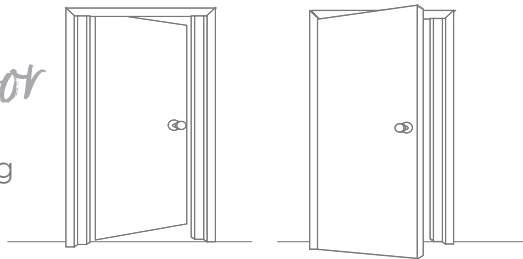
## Barn Door Hardware

Sliding barn doors take up less of your living space than conventional swinging doors and offer an attractive alternative to conventional pre-hung configurations. Available in-stock in Black and Silver, with additional color options also available. See our current Barn Door literature for our complete offering.



## Pre-Hung Interior Door

Inswing & Outswing door handing



\*Ball or magnetic catches can be used instead of astragals

Looking for more details, rough openings, etc?



Scan the code for our Resource Guide.

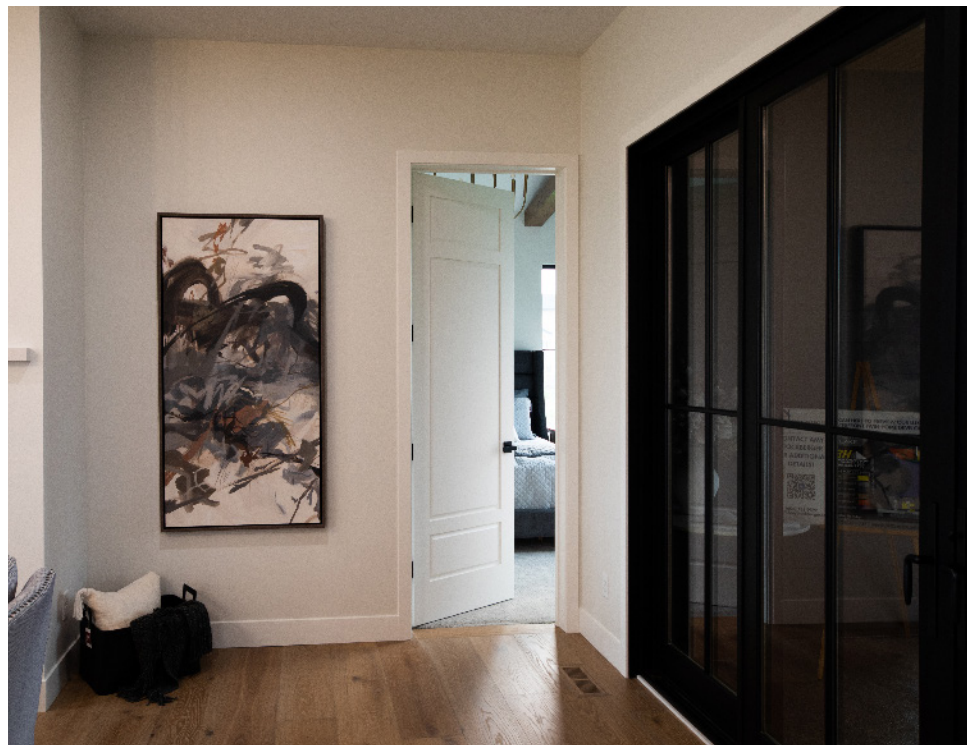
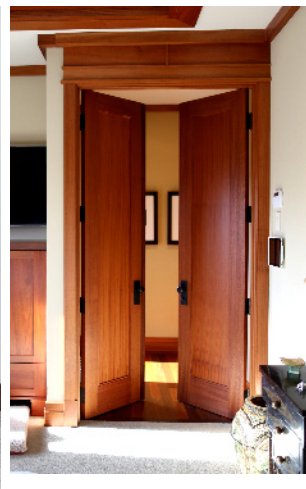




# Special Order

"Bayer Built offers a wide selection of stock options to fit any home, but often truly personalized dècor comes from special orders. Bayer Built can special order any stock option to fit a custom width or height, plus we offer many more specialized door options. The stocked panel designs and glass options are not the end of Bayer Built Woodworks' product line, with special orders there are no limits to the style and design possibilites for your home. Let us help you build the home of your dreams."

[www.bayerbuilt.com](http://www.bayerbuilt.com)





[bayerbuilt.com](http://bayerbuilt.com)

exterior doors

deck railing

mouldings

stair parts

pre-finish

25\_145

